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**DALL-50-B-B-A**  
**Job Sheet 196921**



**Part No:** DALL-50-B-B-A

**Job Qty:** 1 pcs

**Part Name:** Dyneema® Long Line, 50 foot, 3,000lb safe load (1,350kg)



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 6/25/19

**Job Tracking No:**

**Due Date:** 6/27/19

**Created By:** Jennifer Renwick

**Type:** SOLD

**Description:** Order 15552

**Note:** DWG DALL-#-#-# Rev D IPP Rev. A 19.04.23 New issue DP Verify DD/IPP Rev. B 19.05.15 drawing revision DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard Setup Hrs | Run Hrs | Workcenter/Supplier    | Sign-off |
|-------|-----------------------------|-------|------------|----------|--------------------|---------|------------------------|----------|
| 90    | Small Fab - Issue SN        | 1 pcs | 6/27/19    |          | 0.00               | 0.00    | Small Fab - 1          |          |
|       |                             |       |            |          |                    |         | Small Fab - 2          |          |
|       |                             |       |            |          |                    |         | Small Fab - 3          |          |
|       |                             |       |            |          |                    |         | Small Fab - 4          |          |
|       |                             |       |            |          |                    |         | Small Fab - 5          |          |
|       |                             |       |            |          |                    |         | Small Fab - 6          |          |
|       |                             |       |            |          |                    |         | Small Fab - 7          |          |
| 100   | Small Fab - 2 - B4B         | 1 pcs | 6/27/19    |          | 0.00               | 1.00    | Small Fab - 1 - B4B    |          |
|       |                             |       |            |          |                    |         | Small Fab - 2 - B4B    |          |
|       |                             |       |            |          |                    |         | Small Fab - 3 - B4B    |          |
|       |                             |       |            |          |                    |         | Small Fab - 4 - B4B    |          |
|       |                             |       |            |          |                    |         | Small Fab - 5 - B4B    |          |
|       |                             |       |            |          |                    |         | Small Fab - 6 - B4B    |          |
|       |                             |       |            |          |                    |         | Small Fab - 7 - B4B    |          |
| 110   | QC 5                        | 1 pcs | 6/27/19    |          | 0.00               | 0.00    | QC 5 - 10              |          |
|       |                             |       |            |          |                    |         | QC 5 - 12              |          |
|       |                             |       |            |          |                    |         | QC 5 - 17              |          |
|       |                             |       |            |          |                    |         | QC 5 - 18              |          |
|       |                             |       |            |          |                    |         | QC 5 - 19              |          |
|       |                             |       |            |          |                    |         | QC 5 - 22              |          |
|       |                             |       |            |          |                    |         | QC 5 - 24              |          |
|       |                             |       |            |          |                    |         | QC 5 - 3               |          |
|       |                             |       |            |          |                    |         | QC 5 - 43              |          |
|       |                             |       |            |          |                    |         | QC 5 - 49              |          |
|       |                             |       |            |          |                    |         | QC 5 - 51              |          |
|       |                             |       |            |          |                    |         | QC 5 - 58              |          |
|       |                             |       |            |          |                    |         | QC 5 - 68              |          |
|       |                             |       |            |          |                    |         | QC 5 - 9               |          |
|       |                             |       |            |          |                    |         | QC 5 - 50              |          |
|       |                             |       |            |          |                    |         | QC 5 - 30              |          |
|       |                             |       |            |          |                    |         | QC 5 - 40              |          |
| 130   | Packaging 3-1 - Stock - B4B | 1 pcs | 6/27/19    |          | 0.00               | 0.00    | Packaging 3 - 1 - B4B  |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 2 - B4B  |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 3 - B4B  |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 4 - B4B  |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 5 - B4B  |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 6 - B4B  |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 7 - B4B  |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 8 - B4B  |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 9 - B4B  |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 10 - B4B |          |



**Container No:** S194686



**Part:** DALL-50-B-B-A

**Job No:** 196921

**Serial No/Batch:** S194686

**Revision:** D

**Inspector:**

**Exp Date:**

**Instructions:**

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Date: 06/28/19

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|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------|--------------------|-------------------------|-----------|------------------------|-------------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 12 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 13 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 14 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 15 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 16 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 17 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 18 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 19 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 20 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 21 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 22 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 23 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 24 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 25 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 26 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 27 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 28 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 29 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 30 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 31 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 32 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 33 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 34 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 35 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | Packaging 3 - 36 - B4B |                         |
| 135                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | DC - 1 - B4B                             | 1 pcs              | 6/27/19                 | 0.00 0.00 | DC - 1 - B4B           | DAS 21 9-55 JUL 05 2019 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | DC - 2 - B4B           |                         |
| 140                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | QC 21 - FG                               | 1 pcs              | 6/27/19                 | 0.00 0.00 | QC 21 - FG - 21        |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                          |                    |                         |           | QC 21 - FG - 70        | DAS 21 JUL 05 2019      |
| <p>Part Op 90 - Issue S/N</p> <p>Descriptions: 100 - 1-Pick DALL long line. 2-Engrave 1632T22 tags as per DWG sheet 2. 3-ASSEMBLED LANYARD LENGTH MUST BE 5" +/- 1". LANYARD MUST BE INSTALLED WITH ID TAG TO THE BASE OF THE THIMBLE AND PASS THROUGH THE ROPE STRANDS IN ORDER TO BE SECURED. BLUE JACKET (IF APPLICABLE) VELCRO NEED TO BE FASTENED OVER ASSEMBLED LANYARD AND ID TAG. THE ID TAG MUST NOT MOVE FREELY ONCE INSTALLED. 5-Attach tag using 90177A218 ring to zipper on -21 bag, place second tag in front pocket of -21 bag as per drawing sheet 2. 6-MACHINE ENGRAVE, OR DOT MARK, OR STAMP USING 0.25" STAMP, S/N ONTO EACH THIMBLE 7-COIL LONG LINE INTO BAG</p> <p>135 - Photocopy blue file CMM-T-0001 Rev B.</p> |                                          |                    |                         |           |                        |                         |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                          |                    |                         |           |                        |                         |
| Part / Item                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Component Name                           | Quantity           | Operation               | Container |                        |                         |
| DALL-50-B-B-A-1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Long Line                                | 1 pcs (1 ea)       | 90-Small Fab - Issue SN | 5193503   |                        |                         |
| 1632T22                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Aluminum Tag 1" X 2" X 0.04"             | 4 pcs (4 ea)       | 100-Small Fab - 2 - B4B | 5118668   |                        |                         |
| 3896T31                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Ferule 1/16 X 3/8" - Aluminum            | 4 Ea (4 ea)        | 100-Small Fab - 2 - B4B | 5189132   |                        |                         |
| 6820A12                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Clear Heat Shrink Tape 3/4" Wide         | .2080 ft (.208 ea) | 100-Small Fab - 2 - B4B | 13/12     |                        |                         |
| 90905A673                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Split Ring, Ø1-1/16 OD x Ø15/16 ID x 1/8 | 2 Ea (2 ea)        | 100-Small Fab - 2 - B4B | 5184139   |                        |                         |
| CL-2-C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Lanyard Wire                             | 1 ft (1 ea)        | 100-Small Fab - 2 - B4B | 5119835   |                        |                         |
| DALL-###-21                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Dart Aerospace Bag                       | 1 pcs (1 ea)       | 100-Small Fab - 2 - B4B | 5136150   |                        |                         |
| <b>Job Allocations</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                          |                    |                         |           |                        |                         |
| Operation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Component Part                           | Required           | Inventory               | Allocated |                        |                         |
| 90-Small Fab - Issue SN                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | DALL-50-B-B-A-1                          | 1                  | 2                       | 0         |                        |                         |
| 100-Small Fab - 2 - B4B                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 1632T22                                  | 4                  | 60                      | 0         |                        |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 3896T31                                  | 4                  | 579                     | 0         |                        |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 6820A12                                  | 0                  | 300                     | 0         |                        |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 90905A673                                | 2                  | 20                      | 0         |                        |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | CL-2-C                                   | 1                  | 1,259                   | 0         |                        |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | DALL-###-21                              | 1                  | 35                      | 0         |                        |                         |
| <b>Part Specifications</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                          |                    |                         |           |                        |                         |
| Specifications could not be found.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                          |                    |                         |           |                        |                         |

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